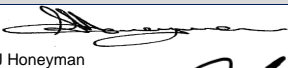



Doc Ref: CPS 520	Cover Approval Sheet	
Rev: 05		
Status: Approved	Company Policy Statement	
Owner: HSQE Dept		




Quality Policy

1.0 DOCUMENT APPROVAL

	Signature	Title	Date
Prepared by:	 S J Honeyman	HSEQ Manager	27/02/25
Approved by:	 M Rafferty	Managing Director	27/02/25

2.0 DOCUMENTATION CHANGE CONTROL HISTORY

Version	Date	DCR No	Reason for Change
01	25/08/21	/	Issue of new document
02	30/03/22	22/001	Modification to policy to ensure continual improvement
03	27/03/23	/	Policy Reviewed no change
04	28/02/24	/	Policy Reviewed no change
05	27/02/24		Company name change to BHMC Ltd

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Owner: HSQE	Company Policy Statement	
Location: Company		

Bernard Hunter was originally formed in 1946 after the second world war. The original business was set up at Seafield Road, Leith, Edinburgh as a scrap, vehicle sales and haulage company diversifying into mobile crane hire in the 1950's. Bernard Hunter split into Bernard Hunter Ltd and Bernard Hunter Mobile Cranes Ltd which was incorporated and commenced trading in 2017. Bernard Hunter Mobile Cranes Ltd is a supplier of lifting systems, through a variety of mobile cranes capable of a lifting capacity from 7 to 500 tons. Bernard Hunter Mobile Cranes Ltd (the company) is based at 600 Gilmerton Road, Edinburgh, Scotland and provides its services to Commercial, Industrial, Institutional and Government Bodies throughout Scotland and into the North of England.

The Company is fully committed to the continual adoption and application of a Company Management System (CMS) in full compliance with the latest quality requirements addressed in ISO 9001 as the basis for business excellence, performance improvement and continuing growth.

The application of quality management principles not only provides direct benefit to the Company, but also to its clients by the effective control of its processes and costs, while eliminating any associated risks.

The performance of the Company shall impact upon the goals identified within the Company Business Plan and their achievement. The Management Team is responsible for the implementation and effectiveness of the CMS through promoting & leading an organisational Quality culture, promoting an effective & conforming CMS. The appointed HSQE Representative shall be accountable to the Managing Director for Quality Assurance.

Top management shall demonstrate leadership and commitment with respect to the quality management system by:

- Taking accountability for the effectiveness of the quality management system;
- Ensuring that the quality policy and quality objectives are established for the quality management system and are compatible with the context and strategic direction of the organization;
- Ensuring the integration of the quality management system requirements into the organization's business processes;
- Promoting the use of the process approach and risk-based thinking;
- Ensuring that the resources needed for the quality management system are available;
- Communicating the importance of effective quality management and of conforming to the quality management system requirements;
- Ensuring that the quality management system achieves its intended results;
- Engaging, directing and supporting persons to contribute to the effectiveness of the quality management system
- Promoting and delivering on continual improvement;
- Supporting other relevant management roles to demonstrate their leadership as it applies to their areas of responsibility.

Top management shall also demonstrate leadership and commitment with respect to customer focus by ensuring that:

- Customer and applicable statutory and regulatory requirements are determined, understood and consistently met;
- The risks and opportunities that can affect conformity of products and services and the ability to enhance customer satisfaction are determined and addressed;
- The focus on enhancing customer satisfaction is maintained.

This policy statement is an expression of the Company commitment to operational excellence and its belief that meeting the explicit and implicit needs of the Client shall be considered as a fundamental management responsibility.

I confirm that I accept the responsibilities set out in this Corporate Policy Statement.

Signed: 
M Rafferty

Managing Director

Bernard Hunter Mobile Cranes Ltd

Date: 27/02/25